Sheet Film Processing

Developing Times for Expansions and Contractions
1 ounce of HC 110 developer concentrate, 31 ounces of water (Dilution B 1:31)

<table>
<thead>
<tr>
<th>ISO 400</th>
<th>ISO 100</th>
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<tbody>
<tr>
<td>NORMAL + 2</td>
<td>12 minutes</td>
</tr>
<tr>
<td>NORMAL + 1</td>
<td>8.5 minutes</td>
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<tr>
<td>NORMAL</td>
<td>6 minutes</td>
</tr>
<tr>
<td>NORMAL -1</td>
<td>4.25 minutes</td>
</tr>
<tr>
<td>NORMAL -2</td>
<td>3.5 minutes</td>
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</tbody>
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Sinks are setup for left to right processing.
Start tempered water (68 degrees F.) in center wash tank.
Turn out all room lights

1. DEVELOPER
Agitation method:
Lift and lower rack gently for the first 30 seconds. Rap film hangers on tank to dislodge air bubbles.
After initial agitation gently lift and lower the hangers twice every minute on the minute, tilting once to the right, once left

2. STOP BATH
30 seconds tempered water.

3. FIXER
3 1/2 minutes, 6 minutes for T Max films. After 30 seconds in the fixer white lights may be turned on.
Agitate, as in the developer, without rapping for air bubbles.

4. WASH
10 minutes
Return to center tank to wash in running tempered water.

5. Photo Flo
30 seconds
Photo flo is located in the drying room, near the sheet film dryer.